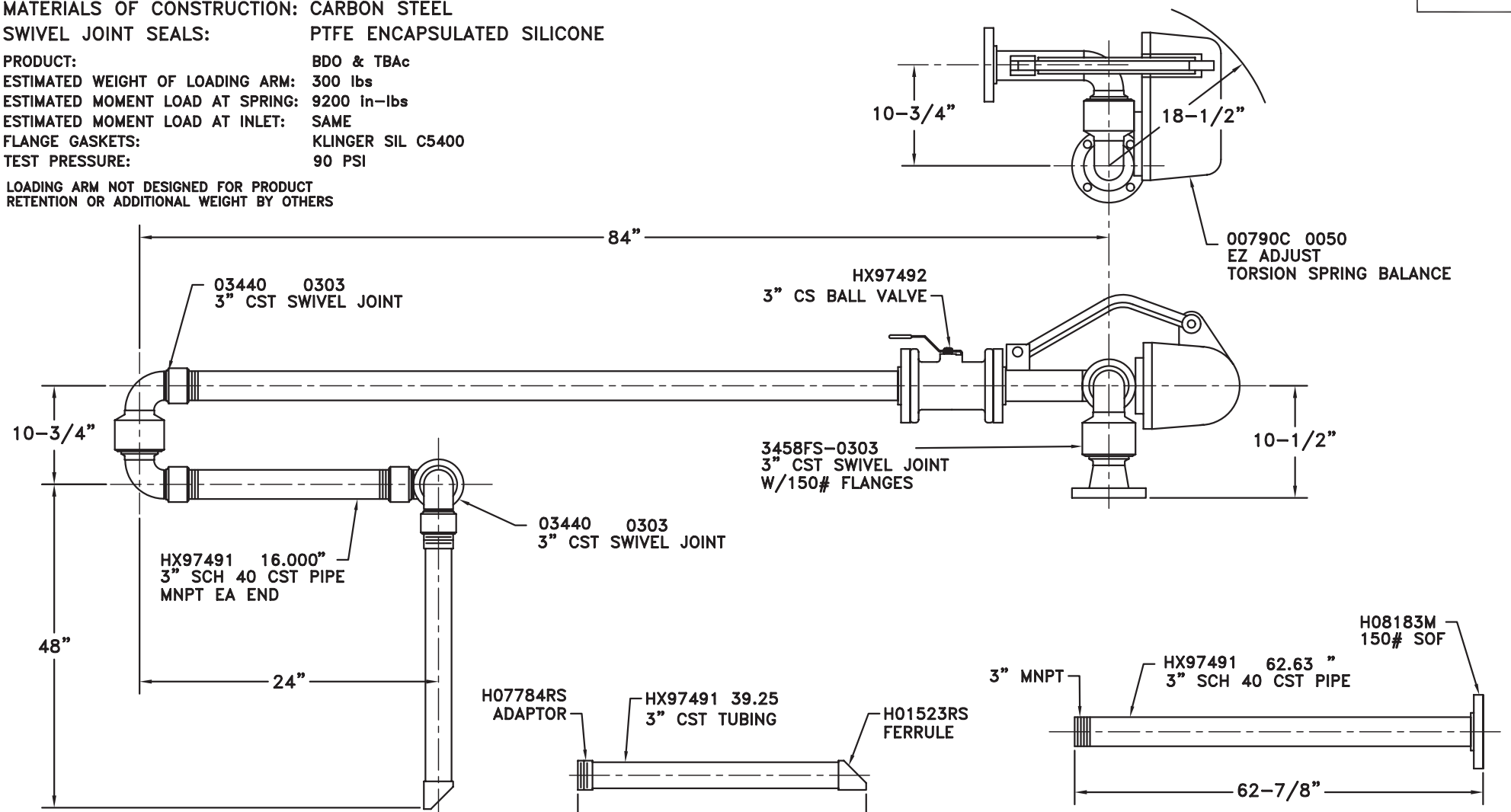
MATERIALS OF CONSTRUCTION: CARBON STEEL
SWIVEL JOINT SEALS: PTFE ENCAPSULATED SILICONE

PRODUCT:	BDO & TBAc
ESTIMATED WEIGHT OF LOADING ARM:	300 lbs
ESTIMATED MOMENT LOAD AT SPRING:	9200 in-lbs
ESTIMATED MOMENT LOAD AT INLET:	SAME
FLANGE GASKETS:	KLINGER SIL C5400
TEST PRESSURE:	90 PSI

LOADING ARM NOT DESIGNED FOR PRODUCT
RETENTION OR ADDITIONAL WEIGHT BY OTHERS



OPERATION	A	B	C	D
WELD				
MACHINE				
ASS'Y & TEST				
ASS'Y ONLY				
TEST ONLY				
PAINT				

1. HIGHLIGHT REQ'D OPERATIONS PER ASS'Y.
2. RECORD CLOCK NO. WHEN COMPLETE.

C32F-H315 | 3"

OPW Engineered Systems

DRAWN BY: BJB | SCALE: NONE
CHECKED BY: | DATE: 5/4/09
QUOTE NO. | DRAWING NO.

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