

BLACKMER PARTS LIST

PUMP MODEL: XLW2F

DISCONTINUED MODEL: XLW2E-N

Keep with Instructions 105-B00 Installation, Operation and Maintenance

963908

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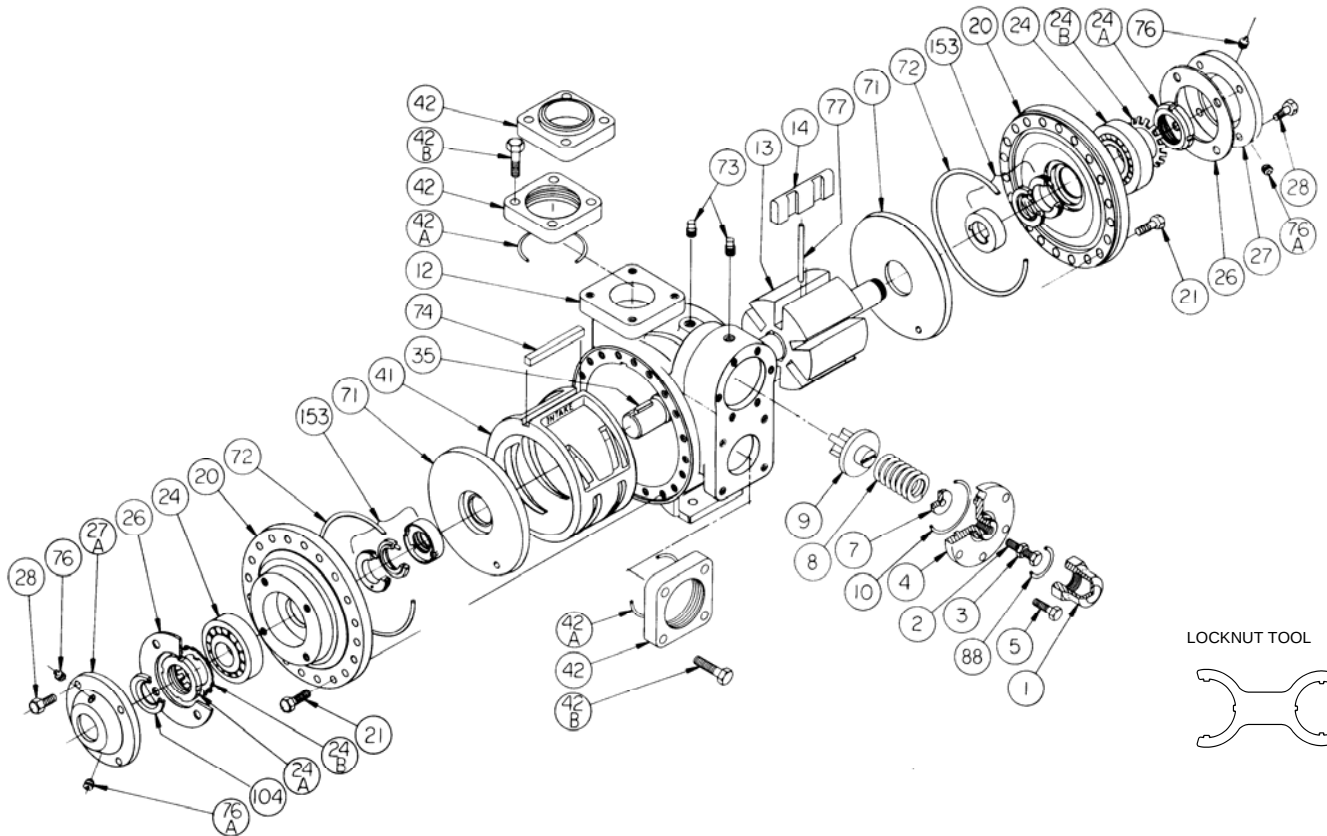
PARTS LIST

105-B01

Section 105

Effective Sept 2012

Replaces Aug 2010



Ref. No.	Description	Parts per Pump	Part No.	Ref. No.	Description	Parts per Pump	Part No.
1	Cap – Relief Valve (R/V)	1	414402	27	Bearing Cover – Outboard	1	041433
2	Adjusting Screw – R/V	1	433905	27A	Bearing Cover – Inboard	1	041431
3	Locknut – Adjusting Screw	1	922923	28	Capscrews – Bearing Cover	8-12	920285
4	Cover – R/V	1	414408	35	Key – Shaft Square	1	^{1,3} 909209
5	Capscrew – R/V Cover	6	920316	41	Liner	1	² 183913
7	Spring Guide – R/V	1	424401	42 ⁴	Flange – NPT	2	654401
8	Spring – R/V (51-75 psi) (Std.)	1	471425		Flange – Weld		654405
	Spring – R/V (76-110 psi)		471428	42A	O-Ring – Flange (FKM)	2	¹ 702086
	Spring – R/V (111-150 psi)		471424		O-Ring - Flange (PTFE)		702078
9	Valve – R/V	1	454405	42B	Capscrew – NPT Flange	8	920384
10	O-Ring – R/V Cover (FKM)	1	¹ 711929		Capscrew – Weld, ANSI		920351
	O-Ring - R/V Cover (PTFE)		702077	71	Disc	2	² 063900
12	Casing	1	014405	72	O-Ring – Head (FKM)	2	¹ 702045
13	EC Rotor & Shaft Asy. (-.045) (Std)	1	² 263927		O-Ring – Head (PTFE)		702081
	FS Rotor & Shaft Asy. (Both Include Ref. 24A & 24B)		263923	73	Gage Plug	2	908195
14	Vane – EC Hardened Iron (Std.)	6	¹ 093931	74	Key – Liner	1	² 183991
	Vane – EC Laminate		091429	76	Grease Fitting	2	317815
20	Head	2	034416	76A	Grease Relief Fitting	2	701992
21	Capscrews – Head	32-40	920351	77	Push Rod	3	¹ 123905
24	Ball Bearing	2	¹ 903156	88	O-Ring – R/V Cap (FKM)	1	¹ 701979
24A	Locknut – Bearing	2	903521		O-Ring - R/V Cap (PTFE)		702075
24B	Lockwasher – Bearing	2	¹ 903522	104	Grease Seal	1	¹ 331918
26	Gasket – Bearing Cover	2	¹ 383940		Tool - Locknut		903091
					Kit - Maintenance		898974
					Kit - Rebuild		899074

¹ Included in Maintenance Kit and Rebuild Kit

² Included in Rebuild Kit

EC = Extra Clearance

FS = Full Size

³ Maintenance & Rebuild Kits also include Woodruff Key 909130 used previously

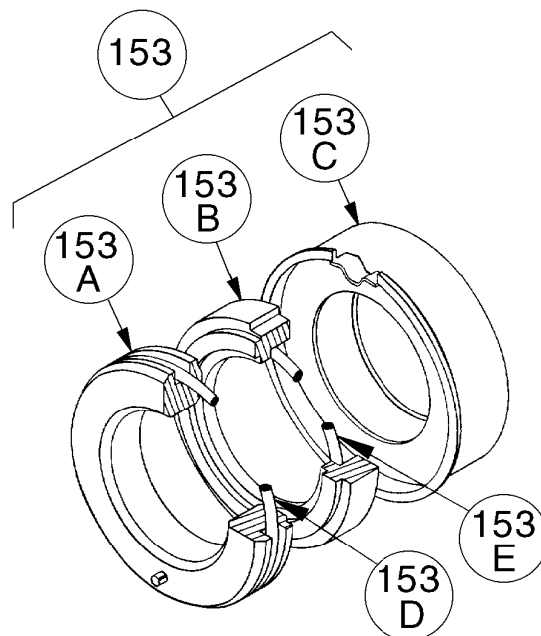
⁴ See more flanges on backside.

MECHANICAL SEALS

Ref. No.	Part Name	Parts Per Pump	Part No.
153	Mechanical Seal Complete – (Std.) Silicon Carbide Stationary Seat, Hardened Steel Seal Face, FKM O-Rings. (LVSV)	2	¹ 333919
	Mechanical Seal Complete – Silicon Carbide Stationary Seat, Hardened Steel Seal Face, PTFE O-Rings. (LAST)		333922
	Mechanical Seal Complete – Silicon Carbide Stationary Seat, Silicon Carbide Seal Face, FKM O-Rings. (LVLV)		333921
153A #	Stationary Seat (Silicon Carbide)	2	---
153B #	Rotating Seal Face (Hardened Steel)	2	---
	Rotating Seal Face (Silicon Carbide)		---
153C #	Jacket Assembly	2	---
153D	O-Ring – Stationary (FKM)	2	701970
	O-Ring – Stationary (PTFE)		702084
153E	O-Ring – Rotating (FKM)	2	701980
	Seal Ring – Rotating (PTFE)		711963

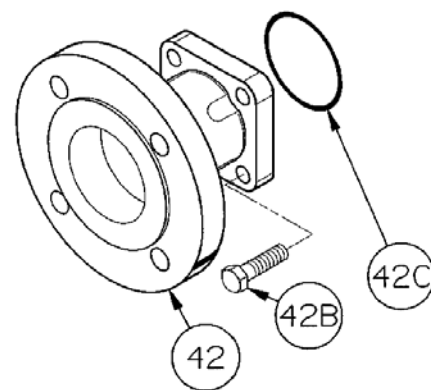
¹ Included in Maintenance Kit and Rebuild Kit

These components are included in the complete mechanical seal assemblies (Ref. No. 153), and are NOT available as replacement parts. Consult factory.



FLANGE OPTIONS

Ref. No.	Part Name	Parts Per Pump	Part No.
42	Flange – ANSI 2" 150 lb. R.F.	1-2	651417



ANSI FLANGE

Distributed by:

"DAIS GLOBAL " LTD 3, Poruchik Nedelcho Bonchev Str., fl. 5 1528 Sofia, Bulgaria
tel: +359 2 973 27 67, e-mail: office@daisglobal.eu